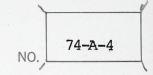
TECHNICAL SERVICE BULLETIN





June, 1974

SUBJECT:

MODELS:

REVISED WATER PUMP

AUSTIN MARINA - MGB

A higher output water pump with a new gasket was introduced at the following engine numbers:

- Austin Marina -

18V 658 ML 5951-Manual Trans. 18V 659 ML 5614-Automatic Trans.

- MGB -

18V 672 ZL 27270

The new pump is interchangeable with the earlier type but requires different retaining screws, details of which are as follows:

	Old Pump		New Pump	
Description	Part No.	Qty.	Part No.	Qty.
Short Screw	HZS 0510	2	HZS 0508	3
Long Screw	HBZ 0514	2	HBZ 0514	1

NOTE: Additional spacers and different retaining set screws are required to assemble the air pump mounting brackets, Part Nos. of which are listed below:

Description	Part No.	Qty.
Screw	HZS 0508	1
Screw	HBZ 0514	1
Screw	HBZ 0512	ī
Screw	HBZ 0516	ī
Spacer - long	CAM 1177	1
Spacer - short	21B 1541	ī

The new gasket (Part No. 62H 350) can be fitted to all conditions.

Example: Old or new pump, whereas the old gasket (Part No. 88G 430) can only be used on the old pump.